

COMBINATION SANDER



Description + Intended Use

The stationary combination sander is composed of two abrasive surfaces, a belt and a disk, and two adjustable tables positioned underneath the abrasive surface. Both abrasives are used to clean up edges and curves. The belt is best suited for cleaning up longer straight edges. The disk is better suited for curves. This machine is not intended to be used to sand entire surfaces. Use a belt sander or orbital sander for this purpose.

Allowable Materials

Dry Wood

Operation

1. With the dust collection on, turn on the combination sander and wait for it to reach full speed.
2. Place the workpiece securely on one of the tables.
3. Press the workpiece into the abrasive with gentle and consistent force, making sure to keep the workpiece moving to avoid burning.
4. When you are finished, turn off the machine and dust collection.
5. Place all scraps in appropriate receptacles.
6. Sweep and vacuum debris.

Safety Guidelines

1. Always sand pieces significantly larger than the gap between the sanding table and the belt or disc.
2. Only apply enough pressure to allow the sandpaper to remove material; do not force material into the sander.
3. Move objects continuously back and forth across the sanding belt or disc to prevent burnout.
4. Only sand on the side of the disc that rotates "toward" the table; never cross over the center of the disc.